# TABLE OF CONTENTS

<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>GENERAL INFORMATION</td>
<td>1</td>
</tr>
<tr>
<td>1. OBEY THE LEGAL REGULATIONS AND THE APPLICABLE RULES!</td>
<td>1</td>
</tr>
<tr>
<td>2. INTENDED USE</td>
<td>1</td>
</tr>
<tr>
<td>3. NOT-INTENDED USE</td>
<td>1</td>
</tr>
<tr>
<td>4. LIABILITY</td>
<td>1</td>
</tr>
<tr>
<td>5. PERSONNEL QUALIFICATIONS</td>
<td>1</td>
</tr>
<tr>
<td>6. INFORMATION ABOUT THE RESIDUAL RISKS - USED SAFETY SIGNS</td>
<td>1</td>
</tr>
<tr>
<td>7. DISMANTLING, STORAGE, TRANSPORT</td>
<td>2</td>
</tr>
<tr>
<td>8. THE LEVEL OF NOISE EMISSION</td>
<td>2</td>
</tr>
<tr>
<td>9. MAIN SWITCH</td>
<td>2</td>
</tr>
<tr>
<td>10. PROTECTION</td>
<td>2</td>
</tr>
<tr>
<td>GENERAL SAFETY RULES</td>
<td>3</td>
</tr>
<tr>
<td>OPERATOR’S GUIDE</td>
<td>4/5</td>
</tr>
<tr>
<td>OPERATOR’S GUIDE “CAGES”</td>
<td>6/7</td>
</tr>
<tr>
<td>MAINTENANCE INSTRUCTIONS</td>
<td>8</td>
</tr>
<tr>
<td>TROUBLE SHOOTING GUIDE</td>
<td>9/10</td>
</tr>
<tr>
<td>DECLARATION OF INCORPORATION OF PARTLY COMPLETED MACHINERY</td>
<td></td>
</tr>
<tr>
<td>EC-DECLARATION OF CONFORMITY</td>
<td></td>
</tr>
</tbody>
</table>
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GENERAL INFORMATION

THESE INSTRUCTIONS MUST BE READ, UNDERSTOOD AND ALL POINTS OBSERVED BY THE USER, THE RESPONSIBLE AND OPERATING PERSONNEL.

1. OBEY THE LEGAL REGULATIONS AND THE APPLICABLE RULES!

This concerns, among other things, the European directives transposed into national legislation and/or the laws, safety and accident prevention regulations that apply in the user's country.
During assembly, operation and maintenance of the installation the legal regulations concerned and the applicable technical rules must be obeyed.

2. INTENDED USE

The installation has been designed solely for intensive livestock use and has been developed according to the applicable rules of good workmanship. Extra loading of the product is therefore prohibited. Any other use is considered to be improper use. The manufacturer is not responsible for damage resulting there from. The user bears sole responsibility.

3. NOT-INTENDED USE

All use different than described in point 2 “intended use” is at the responsibility of the end user.

4. LIABILITY

The (Extended) Warranty will not apply if any of the following has occurred: failure to conduct incoming goods inspection with regards to the Products, improper handling, transportation, modification or repair; accident, abuse or improper use; improper assembly, installation, connection or maintenance (having regard to Roxell’s most current assembly, installation, connection and maintenance manuals); force majeure; negligence, lack of supervision or of maintenance on the part of customer; normal wear and tear; use of cleansing agents and disinfectants that are excluded in Roxell’s most current use and maintenance manuals; use of cleansing agents and disinfectants in violation with the instructions received from the suppliers; or use of the Products in an ATEX-surrounding.

The (Extended) Warranty shall not apply in the event of a defect caused either by materials or accessories supplied by or services rendered by Customer; or by an intervention by a person or entity which is not authorised or qualified for carrying out such intervention. Furthermore, the (Extended) Warranty will only apply if the Products are used in livestock houses and if all parts or components of the Products are supplied by Roxell. Roxell will not be liable for any damages caused due to improper use, assembly, installation, connection or maintenance of the Products. In this respect, the Customer expressly acknowledges that (i) all use, assembly, installation, connection or maintenance must be done in accordance with Roxell’s most current assembly, installation, connection and maintenance manuals and (ii) the electrical installation on which the Products must be connected must be done in accordance with applicable local legislation on electrical installations. Furthermore, the Products must be tested both mechanically and electrically in accordance with state of the art techniques and applicable local legislation.

5. PERSONNEL QUALIFICATIONS

USER: The person who uses a function or operation of a product for their work or who works on the product. The user must be able to read the instructions for use and fully understand them. The user has knowledge of the functioning and construction of the installation.
TECHNICALLY TRAINED PERSON: An expert who can assemble and maintain the installation (mechanically/electrically), and resolve malfunctions. On the basis of his/her technical training and experience, he/she has sufficient knowledge to be able to assess activities, recognise possible dangers and rectify dangerous situations.
6. INFORMATION ABOUT THE RESIDUAL RISKS - USED SAFETY SIGNS

There are three levels of danger, which you can recognize from the signal word

* DANGER
* WARNING
* CAUTION

The nature and source of the imminent danger and possible consequences of not obeying warnings is stated here!

| DANGER | DANGER indicates a direct imminent danger that can result in a serious or even fatal accident if the safety measures are not respected. |
| WARNING | WARNING indicates a possible imminent danger that can result in a serious accident or damage to the product if the safety measures are not respected. |
| CAUTION | CAUTION indicates possible, dangerous situations that can result in minor physical injury or material damage if the safety measures are not respected. |
| ![Info] | This symbol refers to supporting information. |

7. STORAGE

Put all parts to be assembled in a room or at a location where the not yet assembled components are protected against weather influences.

8. TRANSPORT

Depending on the size of the parts and according to local circumstances and local legislation, the parts of the machine have to be transported with a forklift.

The forklift must be operated by a qualified person and in accordance with the rules of good workmanship.

When lifting the load, always check if the center of gravity of the load is stable.
9. DISMANTLING

Dismantle the installation and its components in accordance with the environmental legislation of the country or the local authorities applicable at that time. All functioning products and exchange parts must be stored and disposed of in accordance with the applicable environmental regulations.

Environmental information for customers in the European Union

European directive 2002/96/EC amended by the Directive 2008/34/EC requires that equipment that bears this symbol on the product or packaging must not be disposed of with unsorted household waste. This symbol indicates that the product must be disposed of separately. Your are yourself responsible for the destruction of this and other electrical and electronic equipment via the disposal channels designated for that purpose by the national or local government. The correct destruction and recycling of this equipment prevents any negative consequences for the environment and health. For more information about destroying your old equipment, contact your local authorities or waste disposal service.

Information about waste disposal - electrical/electronic material for companies

1. In the European Union

If you have used the product for commercial purposes and you want to dispose of it, contact Roxell who will give you information about the return of the product. It is possible that you will have to pay a disposal charge for the return and recycling. Small products (and small quantities) can be processed by the local collection agencies.

2. In other countries outside the European Union

If you want to dispose of this product, contact the local authorities for information concerning the correct disposal procedure.

10. THE LEVEL OF NOISE EMISSION

The noise level of the installation in operation does not exceed 70dB(A).

11. LOCK OUT TAG OUT – LOCK METHOD GENERAL

- Everyone needs his own lock and tag (label), which can’t be removed by other persons.
- Inform all persons who are influenced by the procedure.
- Localize all sources of energy (electric, hydraulic, pneumatic).
- Switch off.
- Lock out and tag out.
- Check if the source of energy is switched off.
- Remove any remaining energy.

12. USE PERSONAL PROTECTIVE EQUIPMENT.

Ensure you wear personal protective equipment (gloves, dust masks...).

13. SUFFICIENT LIGHTING - ILLUMINANCE

- A minimum illuminance of 200 lux is necessary during usage, maintenance and installation.
- Provide at the installation (portable) emergency lighting in case of power failure.

14. ELECTRICAL EQUIPMENT, CONTROL PANELS, COMPONENTS AND DRIVE UNITS

- To operate control panels, there must be at least 70 cm of free space.
- Control panels must always remain closed. The key of the control panel must be in possession of an authorized person.
- The necessary measures must be taken by the user to keep out rats, mice and other vermin from the control panels.
- If electrical equipment, control panels, components and drive units are damaged, the system must be stopped IMMEDIATELY!
- Electrical equipment, control panels, components and drive units should NEVER be sprayed with water or other liquid!
- Electrical equipment, control panels, components and drive units should NEVER be covered with any material.
GENERAL SAFETY RULES

Minimax/HaïKoo Nr: 002.../009...
Automatisch pannenvoedersysteem voor slachtkuikens
A automatic pan feeding system for broilers

Winching systeem
Liersysteem voor voer- en drinklijnen
Winching system for feed- and drink lines

IMPORTANT
Carefully read the following instructions before USING the system

1. Before you do any repair, or maintenance works, always disconnect the electricity supply.

2. Ensure you wear personal protection equipment (gloves, dust masks).

3. The system starts automatically.
   Never use your hands at dangerous locations (feed intake boots, drive units, control units or outlet holes in the tubes) before you have completely switched off the transport system and made sure that nobody can switch it on without your knowledge.

4. Never allow unauthorized persons to enter the house in your absence.

5. Be careful when lowering or winching up the feeding lines/circuits:
   - stop immediately at the slightest hitch.
   - never stay underneath when lowering or winching up the lines/circuit.

6. If the auger stalls: immediately switch off the system. Carefully read the trouble shooting guide and strictly follow instructions. Contact a technically trained person.
   An auger under tension can cause very serious injuries when released.

7. Regularly check the elbow/trough and/or tube connections. Tighten if necessary.

8. Ensure that the hopper cover (grill) or cover on the 100 kg hopper closes properly.

9. Regularly check that the control unit (pan) and/or the motor handy box are properly closed.

This SYMBOL will be used to draw your attention to matters that are of GREAT IMPORTANCE for your SAFETY.
It means: WARNING - follow the safety instructions: disconnect the current - re-read the safety rules.
In short: BE ALERT. IGNORING these instructions can cause SERIOUS INJURIES or even DEATH.
AVOID FEED WASTAGE = ADJUST FEEDER HEIGHT

For floor feeding - from day-old chicks to broilers

EASY START

Weeks

0 1 2 3 4 5 6

Age of birds

open feed windows

closed feed windows

pans full (manual operation)

BROILERS

Automatic operation on control pan

- easy flowing feed: feed level ring in position 1, 2, 3 or 4
- difficult flowing feed: feed level ring in position 5, 6, 7 or 8.
For controlled feeding: have the pans emptied once (to several times) a day.

Number of birds per pan (heavy birds/light birds) (poor ventilation/good ventilation)

Broilers 50-91 (max 150kg/pan)

- do not use it constantly
- use as WARNING!

Poultry perch system

= THE MOST USED PAN

CHECK THE SUSPENSIONS OF THE 100 KG HOPPER AND THE CONTROL UNIT AFTER HEATING UP THE BUILDING. BOTH SUSPENSIONS MUST BE WELL STRETCHED.

CLEANING

* The last day: run the tubes empty and let the birds empty the pans as much as possible.
* Collect the feed residues by opening all pans, and empty them.
* Protect electrical components against water.
* Clean the whole system by means of a high-pressure cleaner (max. 100 Bar).
* When using aggressive detergents or disinfectants consult your supplier.

Take the grill in both hands at the height of the arrows (2) and open the grill. The pan loosens completely from the grill.

Now the pans can easily be cleaned one after another with a high-pressure cleaner (max 100Bar).
AVOID FEED WASTAGE = ADJUST FEEDER HEIGHT

EASY START

- Easy flowing feed: feed level ring in position 1, 2, 3 or 4
- Difficult flowing feed: feed level ring in position 5, 6, 7 or 8.

For cage feeding - from day-old chicks to broilers

Feed level not too high
(manual operation)

Feed level not too low
(manual operation)

- Open feed windows
- Closed feed windows

Weeks

Age of birds

Pans full
(manual operation)

Winch up

Lower
Number of birds per pan (heavy birds/light birds) (poor ventilation/good ventilation)

Broilers 50-91 (max 150kg body weight/pan)

CONTROL PAN

- Avoid draughts
- Avoid darkness
- Feed level ring in position 5 (minimum)
- = The most used pan

CLEANING

- The last day: run the tubes empty and let the birds empty the pans as much as possible.
- Collect the feed residues by opening all pans, and empty them.
- Protect electrical components against water.
- Clean the whole system by means of a high-pressure cleaner (max. 100 Bar).
- When using aggressive detergents or disinfectants consult your supplier.

ORDER

1. Take the grill in both hands at the height of the arrows (2) and open the grill. The pan loosens completely from the grill.
2. Pull the lip to the outside with one hand (B). Push the pan downward with the other hand (A).

Now the pans can easily be cleaned one after another with a high pressure cleaner.
# MAINTENANCE INSTRUCTIONS

Switch off the main switch first. Use personal protective equipment.

<table>
<thead>
<tr>
<th>ACTIONS IN GREY BACKGROUND MUST BE DONE BY A TECHNICALLY TRAINED PERSON.</th>
<th>3-monthly</th>
<th>6-monthly</th>
<th>Yearly</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. Power unit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Make fan dust-free</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check possible damages to electrical wiring</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>2. Poultry intake boot with sensor</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check sensor</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>3. 100kg hopper (lines)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check level switch</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>4. Suspension</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check operation of (central) winch</td>
<td>X</td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check operation of (central) winch. Grease after cleaning.</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check connection of cable</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check connection of pulleys</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check suspension of tubes and motors</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Keep suspension cord/cable in tension</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>5. Poultry perch cable above the tubes/elbows</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check cable</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>6. Pans</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check possible damages of pans</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>7. Sensors/switches</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check operation of safety switch or sensor.</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check electrical wiring</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>8. Control pan</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Remove the pan and clean the inside tube</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Clean (dry) sensor head and central tube</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Check switch of control units</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>9. Lines/circuits</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>- Check screws and bolts in the system after the first month and after each batch. Tighten if necessary.</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Keep tubes level.</td>
<td></td>
<td>X</td>
<td></td>
</tr>
<tr>
<td>- Remove all feed from the system when the system will be out of use for a period.</td>
<td></td>
<td>X</td>
<td></td>
</tr>
</tbody>
</table>
TROUBLE SHOOTING GUIDE

Switch off the main switch first.
Use personal protective equipment.

**DANGER**

**ACTIONS IN GREY BACKGROUND MUST BE DONE BY A TECHNICALLY TRAINED PERSON.**

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CAUSE</th>
<th>CORRECTIVE ACTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>1. None of the feeder lines run.</td>
<td>No current.</td>
<td>Replace defective fuses or reset circuit breakers. Check current supply to the house.</td>
</tr>
<tr>
<td></td>
<td>Defective time clock.</td>
<td>Replace defective clock.</td>
</tr>
<tr>
<td></td>
<td>Time clock not properly set.</td>
<td>Readjust tabs.</td>
</tr>
<tr>
<td>2. One/more lines do not run. Pans are empty</td>
<td>Wires from motor damaged.</td>
<td>Measure current in motor wires. Replace wires if defective.</td>
</tr>
<tr>
<td></td>
<td>Motor protection switched off.</td>
<td>See points 3. &amp; 4. Reset motor overload button.</td>
</tr>
<tr>
<td></td>
<td>Defective sensor in the control unit, or sensor not properly adjusted.</td>
<td>Check the good operation of the sensor. Replace if necessary.</td>
</tr>
<tr>
<td></td>
<td>Control unit not functioning properly.</td>
<td>Put the feed level ring in a higher position. Hang an extra lamp above it. Check temperature. Control unit must be the most attractive one, especially the control unit of the feeder line below the Flex-Auger control unit.</td>
</tr>
<tr>
<td></td>
<td>The control unit does not function properly when the feed windows are open</td>
<td>Check the motor suspension. Hang the motor horizontally. Make sure that the main cable is stretched.</td>
</tr>
<tr>
<td></td>
<td>Defective sensor/minimum switch control unit or 100kg hopper.</td>
<td>Check control unit sensor or switch. Replace if necessary.</td>
</tr>
<tr>
<td>3. Motor is often overloaded.</td>
<td>Oil on auger overloads the motor.</td>
<td>Clean the auger by running repeatedly 25kgs of feed through the line.</td>
</tr>
<tr>
<td></td>
<td>Not enough current supply to the motors.</td>
<td>Check current supply at motor location. Start the motor. Measure start current on motors. Wiring must be thick enough to guarantee good operation of the system.</td>
</tr>
<tr>
<td></td>
<td>Object blocks the auger. Motor runs, then stalls. Feed sticks to the tubes.</td>
<td>Check if there are no objects in the boot, the control unit and the drop holes of the feeder pans. Remove any objects.</td>
</tr>
<tr>
<td>4. Auger stalls.</td>
<td>Anchor bearing worn out or broken.</td>
<td>Replace bearing. Gently slide auger back into the tubes. Don’t let it jump back: your finger or the bearing could be damaged.</td>
</tr>
<tr>
<td></td>
<td>Auger not enough stretched.</td>
<td>Shorten the auger.</td>
</tr>
<tr>
<td></td>
<td>Object blocks the auger.</td>
<td>Remove the object.</td>
</tr>
<tr>
<td>5. Tubes / boot wear rapidly, much noise when system runs.</td>
<td>Auger kinked or bent at the wear point.</td>
<td>Make sure not to kink the auger when using gripping pliers. Auger must not overlap the anchor end.</td>
</tr>
<tr>
<td></td>
<td>Auger end overlaps the anchor end.</td>
<td></td>
</tr>
<tr>
<td>6. Not enough feed supplied to fill up the lines.</td>
<td>Flex-Auger drop holes are too small or point upwards.</td>
<td>Make holes wider/tube tubes with holes downwards.</td>
</tr>
<tr>
<td></td>
<td>Flow regulator in boot of feed supply system blocks passage of the feed.</td>
<td>Adjust flow regulator to get a higher capacity.</td>
</tr>
<tr>
<td></td>
<td>Flex-Auger capacity is too low.</td>
<td>Check the capacity of the Flex-Auger according the specifications. Check the installation of the Flex-Auger.</td>
</tr>
<tr>
<td></td>
<td>Not enough time set on the time clock.</td>
<td>Extend operation time per meal.</td>
</tr>
<tr>
<td>7. Feed drops directly on the adjuster ring of the grill.</td>
<td>Pan not installed over the hole.</td>
<td>Remove the top support. Install the pan ass’y over the hole and the lips.</td>
</tr>
<tr>
<td>PROBLEM</td>
<td>CAUSE</td>
<td>CORRECTIVE ACTION</td>
</tr>
<tr>
<td>---------</td>
<td>-------</td>
<td>-------------------</td>
</tr>
<tr>
<td>8. Windows are open and feed level is too low.</td>
<td>Some windows are actually closed.</td>
<td>Adjust height of feeder line until all windows completely open and close simultaneously.</td>
</tr>
<tr>
<td>9. Windows are closed and feed level is too high.</td>
<td>Adjuster ring set too high.</td>
<td>Adjust height. See OPERATOR'S GUIDE.</td>
</tr>
<tr>
<td>10. Windows are closed and feed level is too low.</td>
<td>Adjuster ring set too low.</td>
<td>Adjust height. See OPERATOR'S GUIDE.</td>
</tr>
</tbody>
</table>
| 11. Hopper 1 is empty while the feed level in the second hopper corresponds with the position of the level switch | Birds massively move to one side of the house, i.e. depending upon the position of the sun. | **A. The problem occurs sporadically:**  
You can solve the problem by changing the round hole in the Flex-Auger tube above hopper 1 into a rectangular one. Install two outlet drops above hopper 1 (see fig. 3.) if necessary, so that more feed drops into hopper 1. Install the level switch low in hopper 2 (see fig. 2.). Install and adjust drop tubes to all hoppers high enough.  
**B. The problem occurs regularly:**  
Install a level switch high in each hopper. Install the level switch low in the last hopper. Install and adjust the drop tube high, so that the feed in tube A (over switch level) is carried to hopper 2. |

**FIGURE 1.**

**FIGURE 2.**

**FIGURE 3.**
Inbouwverklaring betreffende niet voltooide machines (Richtlijn 2006/42/EG, Bijlage II.1.B)

Declaration of incorporation of partly completed machinery (Directive 2006/42/EC, Annex II.1.B)

Fabrikant/Manufacturer:
Roxell, Industrielaan 13, 9990 Maldegem
Tel: +32 50 72 91 72
Fax: +32 50 71 67 21

Verklaart geheel onder eigen verantwoordelijkheid dat het product:
Declares on its own responsibility that the product:
MINIMAX line/HaiKoo/CoMeo      Nr: 001…/002…/009…
Automatic pan feeding system for broilers.

Waarop deze verklaring betrekking heeft, in overeenstemming is met:
- de volgende richtlijnen: 2006/42/EG (Machinerichtlijn); 2004/108/EG (Elektromagnetische Compatibiliteit).

Het is verboden bovengenoemd product in gebruik te stellen voordat de machine waarin het wordt ingebouwd in overeenstemming met de bepalingen van de Machinerichtlijn is verklaard.
This product must not be put into service until the machinery into which it is to be incorporated has been declared in conformity with the provisions of the Machinery Directive.

Tevens verbindt de fabrikant (of zijn gemachtigde) zich om op met redenen omkleed verzoek van de nationale autoriteiten de relevante informatie over deze niet voltooide machine door te geven. De wijze van doorgifte is digitaal. De wijze van informatieverschaffing laat de intellectueel-eigendomsrechten van de fabrikant van de niet voltooide machine onverlet.

Relating to this declaration, is conform
- The following directives 2006/42/EC (Machinery Directive); 2004/108/EC (Electromagnetic Compatibility).

This product must not be put into service until the machinery into which it is to be incorporated has been declared in conformity with the provisions of the Machinery Directive.

The manufacturer (or its agent) also undertakes, at the duly reasoned request of the national authorities, to provide the relevant information concerning this partly completed machinery. The method of transmission will be digital. The manner in which the information is provided does not prejudice the manufacturer’s intellectual property rights concerning the partly completed machinery.

(NL)

(EN)
EG-verklaring van overeenstemming (Richtlijn 2006/42/EG, Bijlage II.1.A)
EC-declaration of conformity (Directive 2006/42/EC, Annex II.1.A)

Fabrikant/Manufacturer:
Roxell, Industrielaan 13, 9990 Maldegem
Tel: +32 50 72 91 72
Fax: +32 50 71 67 21

Verklaart geheel onder eigen verantwoordelijkheid dat het product:
Declares on its own responsibility that the product:

Winching system      Nr: 00102368 / 00102087
Liersysteem voor voer- en drinklijnen; manueel en gemotoriseerd
Winching system for feed- and drink lines; manual and motorised
Nummer CE-label/number CE-label :______________________________________________

Waarop deze verklaring betrekking heeft, in overeenstemming is met:
- de volgende richtlijnen: 2006/42/EG (Machinerichtlijn); 2004/108/EG (Elektromagnetische
  Compatibiliteit).
- De EG-verklaring van overeenstemming / inbouwverklaring betreft uitsluitend de machine of niet
  voltooide machine in de toestand waarin zij op de markt is gebracht, met uitsluiting van de later
  door bijvoorbeeld de verdeler en/of installateur en/of eindgebruiker toegevoegde componenten
  en/of verrichte bewerkingen.

(NL)

Relating to this declaration, is conform
- The following directives 2006/42/EC (Machinery Directive); 2004/108/EC (Electromagnetic
  Compatibility).

The EC-declaration of conformity / declaration of incorporation relates exclusively to the machinery
or partly completed machine in the state in which it was placed on the market and excludes
components which are added and/or operations carried out thereafter for instance by the distributor
and/or the installer and/or the final user.

(EN)

Plaats, Datum / Place, Date : Maldegem, 01/01/2016

[Signature]
Dhr. Gino Van Landuyt
Managing Director