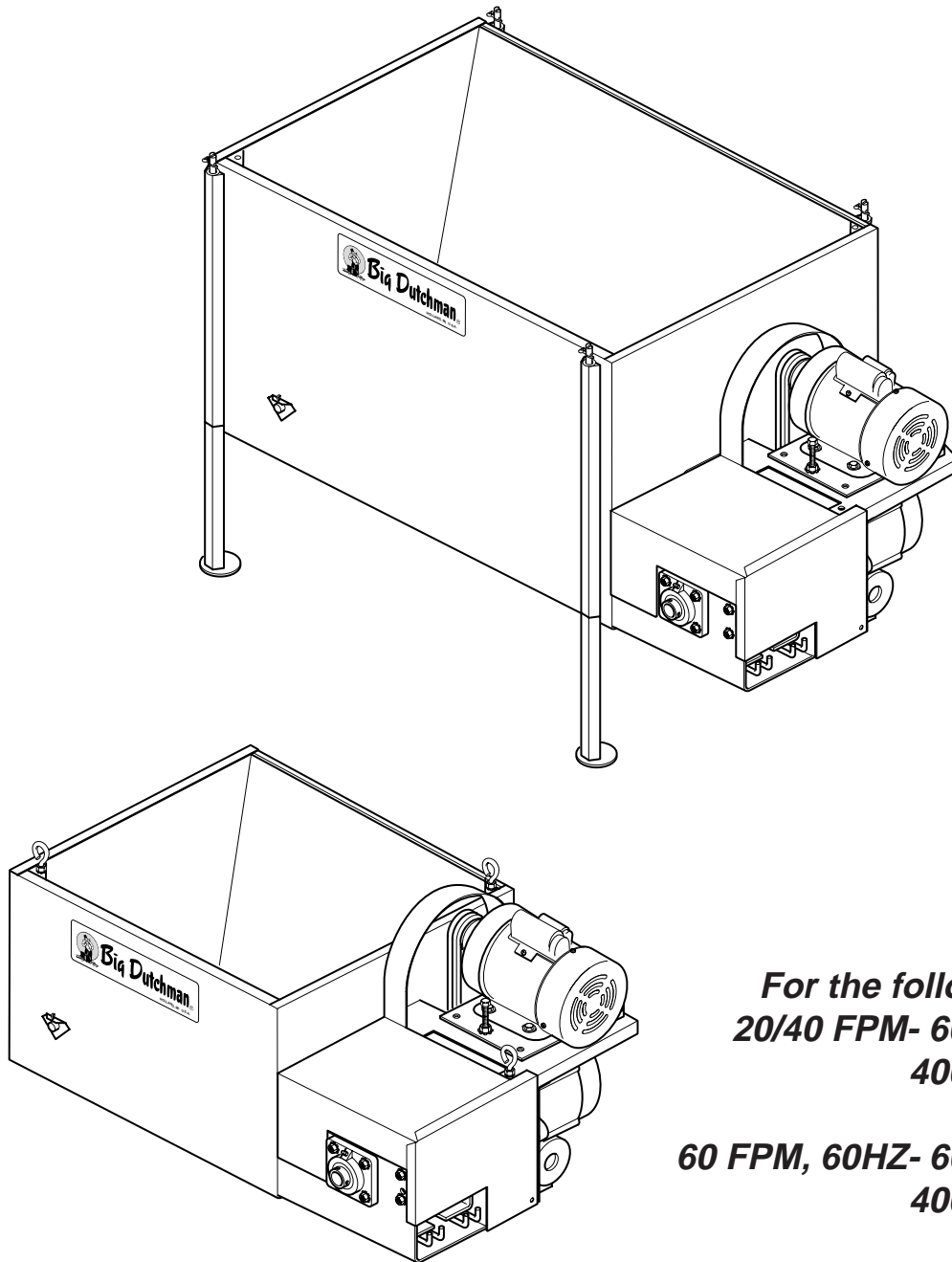


Champion[®]

Floor Chain Feeder

2-Line Belt Drive Replacement Parts

Instr. #10-36-0003 09/02



For the following models:

20/40 FPM- 60#- 10-02-5240

400#- 10-02-5340

60 FPM, 60HZ- 60#- 10-02-5260

400#- 10-02-5360

60 FPM, 50HZ- 60#- 10-02-7260

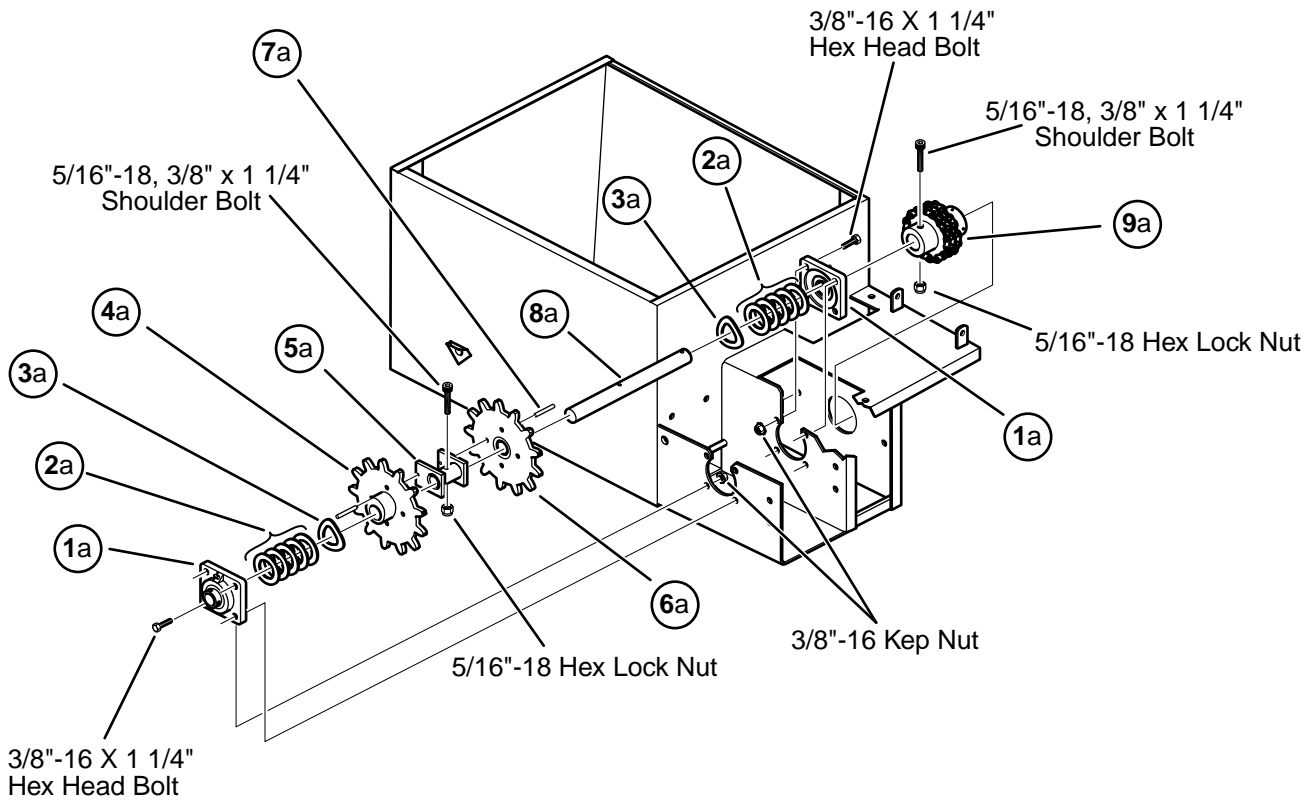
400#- 10-02-7360

120 FPM- 60#- 10-02-5200

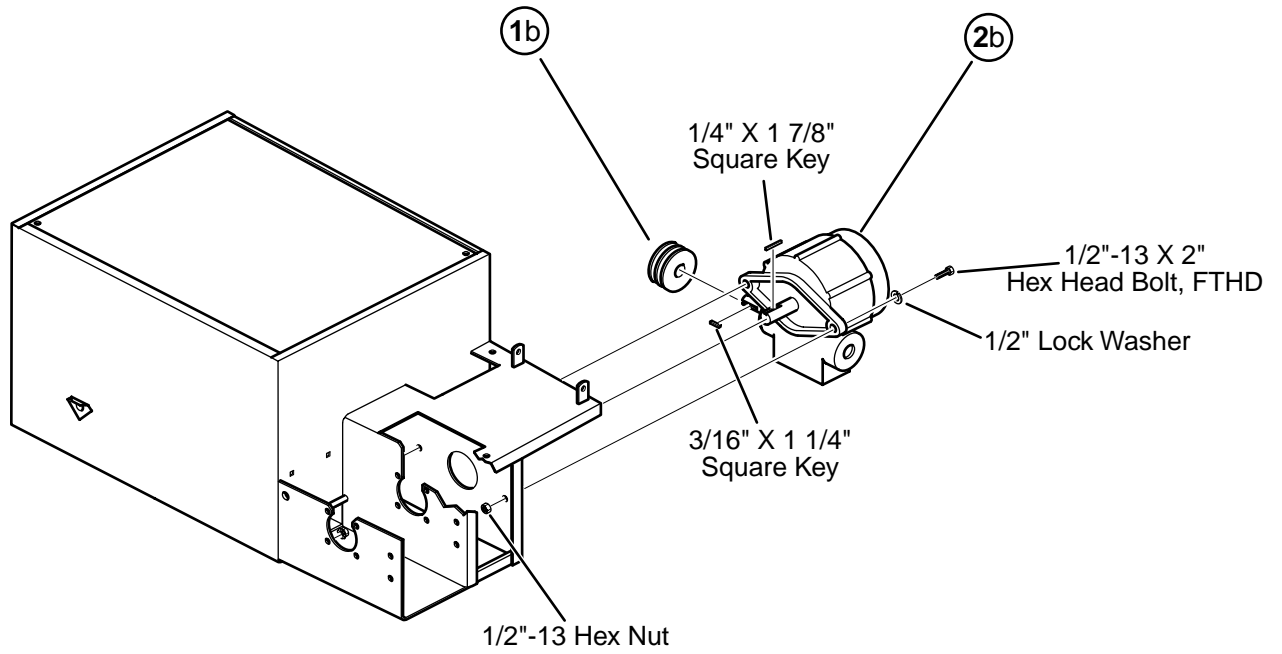
400#- 10-02-5300






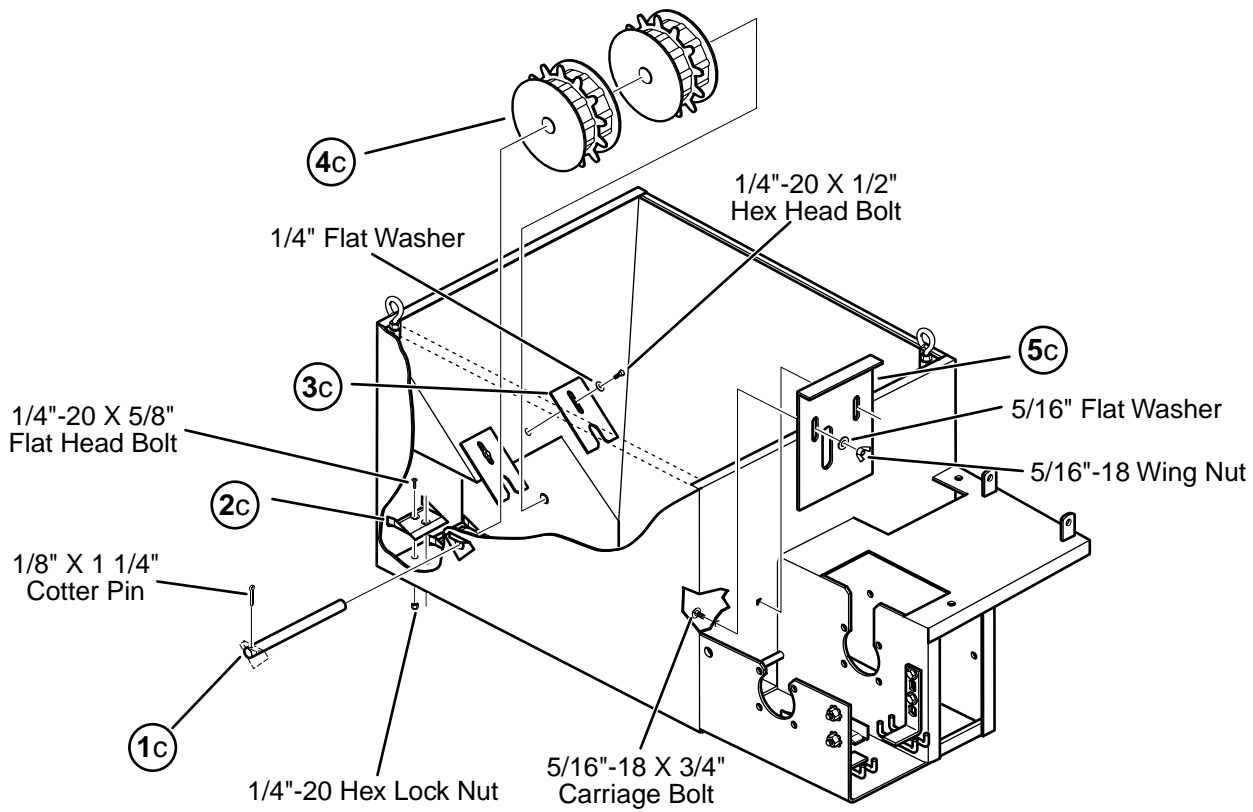
Big Dutchman.



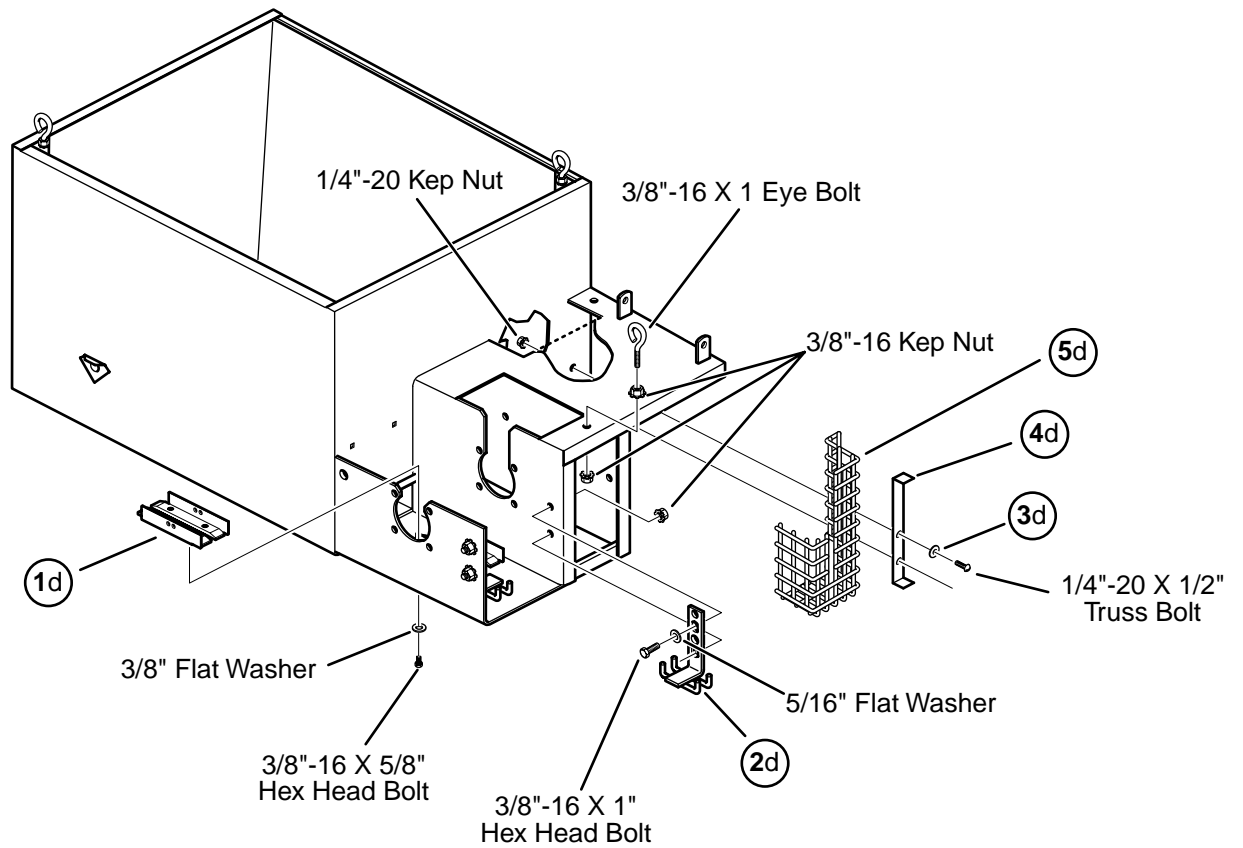
Item #	Part#	Description
1a	99-50-1202	1" Flange Bearing, with zerk
2a	10-00-0072	Washer
3a	99-10-0338	Wave Washer
4a	10-30-0018	Sprocket, 1" Bore, Eccentric Hub
5a	10-30-0009	Yoke
6a	10-30-0017	Sprocket, 1" Bore, Straight Hub
7a	10-00-0068	Shear Pin Package (10pcs)
8a	10-30-0013	Power Shaft
9a	10-32-0008	Power Coupler Assembly



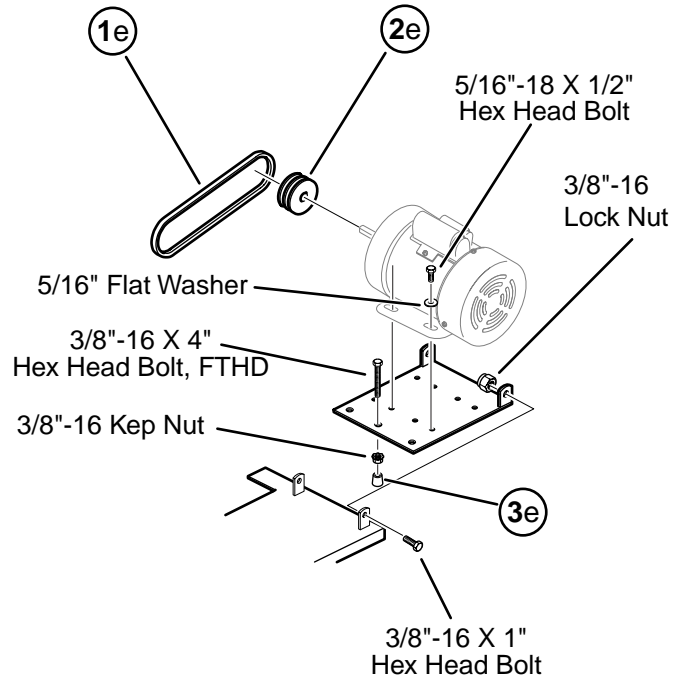
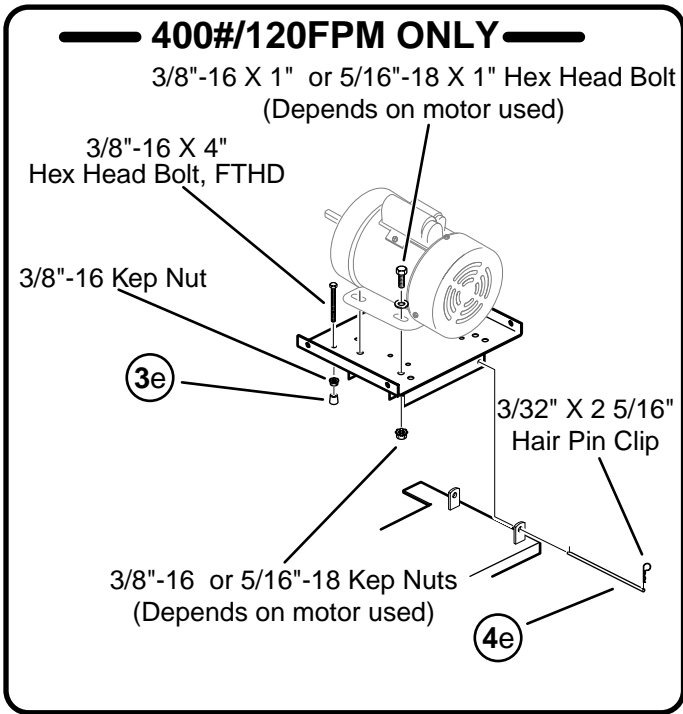
	Speed	Part #	Description
	20/40FPM	99-53-0005	Step Sheave, 3/4" Bore, 3 1/2", 2 1/2" 
1b	60FPM	99-53-0007	Sheave, 3/4" Bore, 3" O.D. 
	120FPM	99-53-0042	Sheave, 7/8" Bore, 3" O.D. 
	20/40FPM	10-00-0266	Gear Reducer, 107:1, RHBS
2b	60FPM	10-00-0284	Gear Reducer, 52:1, RHBS
	120FPM	10-00-0371	Gear Reducer, 37.3:1, RHBS



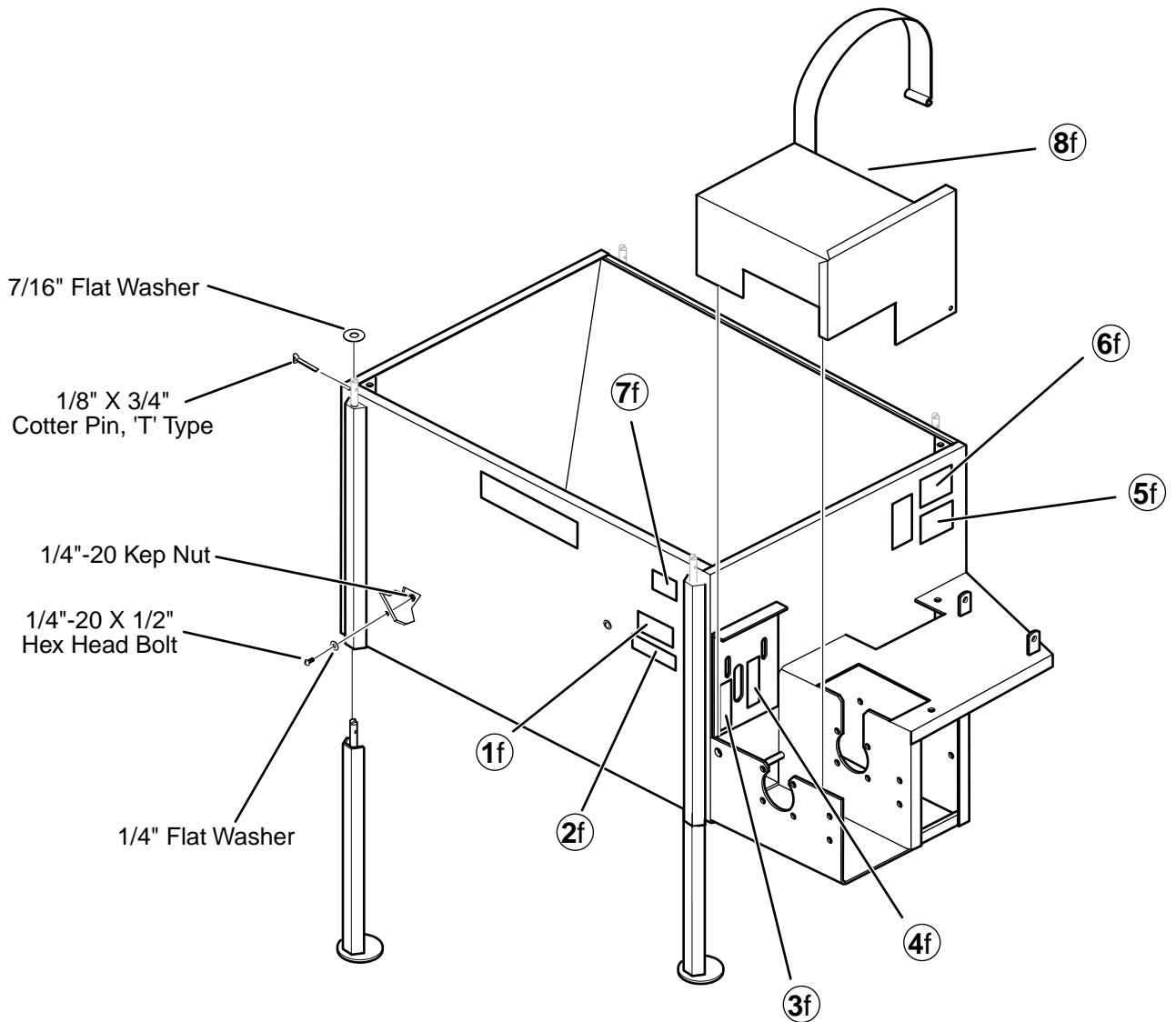
	Part #	Description
1c	10-32-0006	Axle, Feed Return Wheel
2c	10-00-0135	Chain Guide
3c	10-04-1005	Slide, Feed Return Wheel
4c	10-00-0197	Feed Return Wheel
5c	10-00-0186	Feed Slide



Item#	Part#	Description
1d	10-00-0337	Power Shoe
2d	10-00-1025	Chain Stripper
3d	99-21-0006	Flat Washer
4d	10-00-9578	Bracket, Belt Guard
5d	10-00-9576	Belt Guard



Item #	Speed	Size	Part #	Description
1e	20/40FPM	60#	99-54-0001	Cog Belt, AX-31
		400#	99-54-0005	Cog Belt, AX-32
	60FPM	60#	99-54-0005	Cog Belt, AX-32
		400#	99-50-0095	V-Belt, 4L-330
60FPM (50HZ)	60#	99-54-0005	Cog Belt, AX-32	
	400#	99-50-0113	V-Belt, 4L-340	
120FPM	60#	99-50-0072	V-Belt, 4L-370	
	400#	99-54-0044	V-Belt, 4L-390	
2e	20/40FPM		99-53-0004	Step Sheave, 5/8" Bore
	60FPM		99-53-0010	Double Sheave, 5/8" Bore
	60FPM (50HZ)		99-53-0101	Double Sheave, 5/8" Bore
	120FPM		99-53-0084	Double Sheave Kit, 5/8" & 7/8" Bores
3e			99-50-9316	Rubber Cap
4e			10-03-2022	Hinge Pin, Motor Mount



Item #	Part #	Description
①f	36-00-0119	Decal, Warning-Guard...
②f	00-00-0436	Decal, Caution...
③f	10-BK-0011	Decal, Direction Arrow
④f	10-BK-0012	Decal, Feed Slide Guide
⑤f	00-00-0272	Decal, Belt Tightening...
⑥f	10-00-0239	Decal, Oil Specs...
⑦f	00-00-0289	Decal, Dir of Chain...
⑧f	10-02-1030	Belt Guard

Standard Hardware Items

Description	Size	Part#
Hex Bolt	1/4"-20 X 1/2"	99-10-0206
Truss Bolt	1/4"-20 X 1/2"	99-10-0373
Flat Head Bolt	1/4"-20 X 5/8"	99-10-1133
Hex Bolt	5/16"-18 X 1/2"	99-10-0098
Carriage Bolt	5/16"-18 X 3/4"	99-10-0449
Shoulder Bolt	5/16"-18, 3/8" x 1 1/4"	99-10-1088
Hex Bolt	3/8"-16 X 5/8"	99-10-0261
Hex Bolt	3/8"-16 X 1"	99-10-0096
Eye Bolt	3/8"-16 X 1"	99-10-0091
Hex Bolt	3/8"-16 X 1 1/4"	99-10-0095
Hex Bolt, FTHD	3/8"-16 X 4"	99-10-0924
Hex Bolt, FTHD	1/2"-13 X 2"	99-10-0733
Kep Nut	1/4"-20	99-20-0047
Hex Lock Nut	1/4"-20	99-20-0134
Hex Lock Nut	5/16"-18	99-20-0176
Wing Nut	5/16"-18	99-20-0041
Kep Nut	3/8"-16	99-20-0097
Hex Lock Nut	3/8"-16	99-20-0178
Hex Nut	1/2"-13	99-20-0105
Flat Washer	1/4"	99-21-0003
Flat Washer	5/16"	99-20-0111
Flat Washer	3/8"	99-20-0095
Flat Washer	7/16"	99-20-0128
Lock Washer	1/2"	99-20-0090
Square Key	1/4" X 1 7/8"	99-50-0019
Square Key	3/16" X 1 1/4"	99-50-0020
Cotter Pin, 'T'	1/8" X 3/4"	99-50-1375
Cotter Pin,	1/8" X 1 1/4"	99-50-0868
Hair Pin Clip	3/32" X 2 5/16"	99-50-1042



Big Dutchman®

Germany

P.O. Box 11 63 • D-49360 Vechta • Germany
tel +49 (0) 44 47 801 0 • fax +49 (0) 44 47 801 237
www.bigdutchman.com • big@bigdutchman.de

Asia-Pacific

No. 25 Jalan Pemberita (U1/49), Temasya Industrial Park
40150 Shah Alam • Selangor Darul Ehsan • Malaysia
tel +603 5569 2320 • fax +603 5569 5930
bdasia@bda.com.my

USA

P.O. Box 1017 • Holland, MI 49422-1017 • USA
tel +1 616 392 5981 • fax +1 616 392 6188
www.bigdutchman.com • bigd@bigdutchmanusa.com

Brazil

Caixa Postal 84 • Rua Victorio Milani, 125
Caxias do Sul, RS 95095-107 • Brasil
tel +55 (0) 54 226 2200 • fax +55 (0) 54 226 1424
www.bigdutchman.com.br • bigdutchmanbrasil@bigdutchman.com.br